

The Stratasys H350 3D printer leveraging SAF technology



The Stratasys H350™ 3D printer, leveraging Selective Absorption Fusion™ SAF™ technology, as part of the H Series™ production platform, is designed to deliver functional, production-grade parts with best-in-class* consistency. Grow your part production business and stay competitive with a workflow you can control and cost per part you can accurately predict.

The H350 lets you tailor your production to suit your application. Re-use unfused powder to reduce material costs. Fine-tune print settings to your specification – all whilst using SAF technology to achieve accurate, functional parts consistently. Select finishing processes and equipment to maximize production efficiency in your business.

3D Printer Specifications

Printer Performance

Effective build size (xyz)	315 x 208 x 293 mm (12.40 x 8.18 x 11.53 in)
Effective build volume	19.2 l (5.07 gallon)
Layer thickness	100 µ (0.004 in)
Time to a full build (print time)	High Yield PA11 and SAF PA12 - 11.5 hrs SAF PP - 9.6 hrs

Power

Requirements	400VAC, 3P+N, PE, 50-60 Hz, 16A
Consumption	3.25 kw, 5 kw (peak), 0.15 kw (Idle)

Operating conditions

Temperature	20-25 °C (68-77 °F)
Humidity	[40-55]% RH
Extraction rate	300m³/h (177 CFM) with adjustable damper

Dimensions (W x D x H)

Printer	1900 x 940 x 1730 mm (74.8 x 37.0 x 68.1 in)
Printer crate	2156 x 1196 x 2100 mm (84.9 x 47.1 x 82.7 in)

Weight

Printer	825 kg (1819 lb)
Crated printer	950 kg (2094 lb)

Connectivity

Network requirements	RJ45 Ethernet connection 35MBit Network with DHCP server. Internet access recommended.
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Software

Supported software workflow	GrabCAD® Print Pro™ GrabCAD® Print Server Materialise Magics, Siemens NX and PTC Creo
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Certificates

Safety	EN ISO 12100:2010
Electromagnetic	DIRECTIVE 2014/30/EU
Environmental	REACH, RoHS, WEEE, Modern Slavery Act, CoA, CoC (and from 2021, Conflict Minerals regulation), TSCA

Materials

Powder	Stratasys High Yield PA11, SAF™ PA12, SAF™ PP
Fluid	Stratasys HAF™ High Absorption Fluid

Warranty and Service

Warranty	1 year limited warranty (warranty include print heads and printer consumables**)
Service	Service plans include print heads and printer consumables**

* Compared to other powder bed fusion technologies using print heads

** H350 printer consumables refers to H350 parts that wear out relatively frequently and need replacement by the customer.

For clarity, H350 printer consumables do not include H350 materials, HAF or powders, and do not include other materials required for the maintenance of the H350 such as cleaning fluids, gloves and swabs.



stratasys.com
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Stratasys Headquarters

7665 Commerce Way,
Eden Prairie, MN 55344
+1 800 801 6491 (US Toll Free)
+1 952 937-3000 (Intl)
+1 952 937-0070 (Fax)

1 Holtzman St., Science Park,
PO Box 2496
Rehovot 76124, Israel
+972 74 745 4000
+972 74 745 5000 (Fax)

PRODUCT SPEC SHEET FDM

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