

Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 03.10.2026

Flexible 80A V2 Resin

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Chinese name:

English name: Flexible 80A V2 Resin

Product code: FLFL8002

Recommended and limited uses of the product

Relevant identified uses: For use in Formlabs SLA Printers.

Uses advised against: Not determined or not applicable.

Reasons why uses advised against: Not determined or not applicable.

Manufacturer or supplier details

Manufacturer:

United States

Formlabs, Inc

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Suite 201 Somerville, MA 02143

+1 617 855 0762

sds@formlabs.com

Emergency telephone number:

APAC

CHEMTREC (APAC)

+65 3163 8374 (24/7)

SECTION 2 HAZARDS IDENTIFICATION

Emergency overview

Appearance	Liquid
Odor	Black
Health Hazards	Causes skin irritation Causes serious eye damage May cause an allergic skin reaction
Safety Hazards	No additional physical hazards.
Environmental Hazards	No additional environmental hazards.

GHS hazard categories:

Skin irritation, category 2

Serious eye damage, category 1

Skin sensitization, category 1

Label elements

Pictograms:



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Signal Word: Danger

Hazard statements:

H315 Causes skin irritation

H317 May cause an allergic skin reaction

H318 Causes serious eye damage

Precautionary statements:

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray

P264 Wash skin thoroughly after handling

P272 Contaminated work clothing should not be allowed out of the workplace

P280 Wear protective gloves, protective clothing and eye protection.

Response:

P302+P352 IF ON SKIN: Wash with plenty of soap and water

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 Immediately call a doctor.

P332+P313 If skin irritation occurs: Get medical advice/attention

P333+P313 If skin irritation or rash occurs: Get medical advice/attention

P362+P364 Take off contaminated clothing and wash it before reuse

Safe storage: None

Waste disposal:

P501 Dispose of contents and container in accordance with local, regional, national, and international regulations.

Other hazards: None known

Physical and Chemical hazards	No additional physical hazards.
Health Hazards	Causes skin irritation Causes serious eye damage May cause an allergic skin reaction
Environmental Hazards	No additional environmental hazards.

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	Weight %	CAS number
Methacrylate monomer	15-25	Trade Secret
Methacrylate monomer	10-15	Trade Secret
Aliphatic polyurethane	<3	Trade Secret
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	<2	162881-26-7

Additional information: None

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. If respiratory symptoms develop or persist, seek medical advice/attention.

Skin contact:

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Wash affected area with plenty of soap and water. Remove contaminated clothing and launder before reuse. If skin irritation develops or persists, seek medical advice/attention.

Eye contact:

Rinse eyes with plenty of water for several minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

Ingestion:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Most important symptoms and health effects:

Skin contact may result in redness, pain, burning and inflammation.

Eye contact may result in irritation, redness, pain, inflammation, itching, burning, tearing, corneal damage and loss of vision.

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Effects are dependent on exposure (dose, concentration, contact time).

Advices for first aid responders:

In case of eye contact, seek prompt medical attention while rinsing is continued.

Notes for the doctor:

Treat symptomatically.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

Unsuitable extinguishing media:

Do not use water jet.

Special hazards:

Thermal decomposition may produce irritating/toxic fumes/gases.

Firefighting precautions and protective measures:

Protective equipment:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA).

Additional information:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts.

Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers.

Avoid unnecessary run-off of extinguishing media which may cause pollution.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Avoid contact with skin, eyes and clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways. Discharge into the environment must be avoided.

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Methods and material for containment and cleaning up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

Additional advice:

For personal protective equipment see Section 8. For disposal see Section 13.

SECTION 7 HANDLING AND STORAGE

Handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10). Keep containers tightly closed when not in use.

Storage:

Store in cool, dry, well-ventilated location out of direct sunlight. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Keep container tightly sealed. Store away from incompatible materials (See Section 10).

Safe packaging material

Suitable material:

Not determined or not applicable.

Unsuitable material:

Not determined or not applicable.

Specific end use(s):

Refer to Section 1 (Recommended Use).

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Only those substances with limit values have been included below.

Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

Biological limit values:

No biological exposure limits noted for the ingredient(s).

Information on monitoring procedures:

Not determined or not applicable.

Appropriate engineering controls:

Emergency eye wash stations and safety showers should be available in the immediate vicinity of use or handling. Provide adequate ventilation to maintain the airborne concentrations of vapor, mists, and/or dusts below the applicable workplace exposure limits, while observing recognized national standards (or equivalent).

Personal protection equipment

Eye and face protection:

Safety glasses or goggles. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

Skin and body protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected prior to use. Considering the parameters specified by the glove manufacturer, check during use that the

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gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Full body protection should be worn. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by recognized national standards (or equivalent).

Respiratory protection:

If engineering controls do not maintain airborne concentrations below the applicable workplace exposure limits, or to an acceptable level (if exposure limits have not been established), a respirator approved by recognized national standards (or equivalent) must be worn.

General hygienic measures:

When handling chemical products, do not eat, drink or smoke. Wash hands after handling, before breaks, and at the end of the workday. Avoid contact with skin, eyes and clothing. Wash contaminated clothing before reuse. Perform routine housekeeping.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Liquid
Odor	Black
Odor threshold	Characteristic acrylate
pH	Not determined or not available.
Melting point/freezing point	Not determined or not available.
Initial boiling point/range	> 100°C
Flash point (closed cup)	> 93.5°C
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not flammable
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Vapor density	Not determined or not available.
Density	1.04g/cm ³ @ 25°C
Relative density	Not determined or not available.
Solubilities	Not determined or not available.
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	Not determined or not available.
Kinematic viscosity	Not determined or not available.
Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

Other information

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Dynamic Viscosity

3310 cps @ 25°C; 1960 cps @ 35°C

SECTION 10 STABILITY AND REACTIVITY

Reactivity:

Not reactive under recommended handling and storage conditions.

Stability:

Stable under recommended handling and storage conditions.

Hazardous reactions:

Hazardous reactions are not anticipated under recommended conditions of handling and storage.

Conditions to avoid:

Extreme heat, open flames, hot surfaces, sparks, ignition sources and incompatible materials.

Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

Incompatible materials:

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

Hazardous decomposition:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Route	Result
Methacrylate monomer	oral	LD50 Rat: 5564 mg/kg
	dermal	LD50 Rabbit: >5000 mg/kg
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	oral	LD50 Rat: >2000 mg/kg
	dermal	LD50 Rat: >2000 mg/kg

Skin corrosion/irritation

Assessment:

Causes skin irritation.

Product data:

No data available.

Substance data:

Name	Result
Methacrylate monomer	Causes skin irritation.

Serious eye damage/irritation

Assessment:

Causes serious eye damage.

Product data:

No data available.

Substance data:

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Name	Result
Methacrylate monomer	Causes serious eye irritation.

Respiratory or skin sensitization

Assessment:

May cause an allergic skin reaction.

Product data:

No data available.

Substance data:

Name	Result
Methacrylate monomer	May cause an allergic skin reaction.
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	May cause an allergic skin reaction.

Carcinogenicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

International Agency for Research on Cancer (IARC):

Name	Classification
Methacrylate monomer	Not Applicable
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Not Applicable
Aliphatic polyurethane	Not Applicable

National Toxicology Program (NTP): None of the ingredients are listed.

Germ cell mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Reproductive toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Specific target organ toxicity (single exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

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Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Information on likely routes of exposure:

No data available.

Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

Other information:

No data available.

SECTION 12 ECOLOGICAL INFORMATION

Acute (short-term) toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Result
Methacrylate monomer	Fish LC50 <i>Oryzias latipes</i> : >100 mg/L (96 hr)
	Aquatic Invertebrates EC50 <i>Daphnia magna</i> : 380 mg/L (48 hr [mobility])
	Aquatic Plants EC50 Algae: 345 mg/L (72 hr [growth rate])
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Aquatic Plants EC50 <i>Desmodesmus subspicatus</i> : >0.26 mg/L (72 hr [growth rate])
	Fish LC50 <i>Danio rerio</i> : >0.09 mg/L (96 hr)
	Aquatic Invertebrates EC50 <i>Daphnia magna</i> : >1.175 mg/L (48 hr [mobility])

Chronic (long-term) toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Result
Methacrylate monomer	Aquatic Invertebrates NOEC <i>Daphnia magna</i> : 24.1 mg/L (21 d [reproduction])
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Aquatic Invertebrates NOEC <i>Daphnia magna</i> : ≥ 0.0081 mg/L (21d [reproduction])

Persistence and degradability

Product data: No data available.

Substance data:

Name	Result
Methacrylate monomer	The substance is readily biodegradable. 92 - 100% degradation, measured by Oxygen consumption, after 14 days.
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	The substance is not readily biodegradable. 1% degradation measured by CO ₂ evolution after 29 days.

Bioaccumulative potential

Product data: No data available.

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Substance data:

Name	Result
Methacrylate monomer	The substance has low potential to bioaccumulate (log _{ow} : <=3).
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	The substance is not bioaccumule. BCF (aquatic species): 5 dimensionless

Mobility in soil

Product data: No data available.

Substance data:

Name	Result
Methacrylate monomer	This substance has high water solubility (>100 g/L at 20 °C), a low vapor pressure (0.08 hPa at 20 °C), and low log Kow (0.42 at 25 °C). The substance has a low potential for adsorption to soil or sediments.
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Based upon the log Koc of 3.85 an adsorption to the soil is expected.

Results of PBT and vPvB assessment

Product data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT.

vPvB assessment: This product does not contain any substances that are assessed to be a vPvB.

Substance data:

PBT assessment:

Methacrylate monomer	The substance is not PBT.
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	The substance is not PBT.

vPvB assessment:

Methacrylate monomer	The substance is not vPvB.
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	The substance is not vPvB.

Other adverse effects: No data available.

SECTION 13 DISPOSAL CONSIDERATIONS

Waste chemicals:

Do not discharge into public wastewater or surface waters. It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

Contaminated packages:

Dispose contaminated packages in a safe manner in accordance with local and national regulations. Do not allow the product to be released into the environment.

SECTION 14 TRANSPORT INFORMATION

China GB 6944/12268

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None

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Packing group	None
Environmental hazards	None
Special precautions for user	None

International Maritime Dangerous Goods (IMDG)

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None
Packing group	None
Environmental hazards	None
Special precautions for user	None

International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	Not regulated
UN proper shipping name	Not regulated
UN transport hazard class(es)	None
Packing group	None
Environmental hazards	None
Special precautions for user	None

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Bulk Name	None
Ship type	None
Pollution category	None

SECTION 15 REGULATORY INFORMATION

China regulations

Inventory of Existing Chemical Substances in China (IECSC):

Trade Secret	Methacrylate monomer	Listed
162881-26-7	Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Not Listed

Inventory of Prohibited Chemicals: None of the ingredients are listed.

Catalog of Hazardous Chemicals: None of the ingredients are listed.

List of Toxic Chemicals Restricted to be Imported and Export in China: None of the ingredients are listed.

List of Hazardous Chemicals for Priority Management - SAWS: None of the ingredients are listed.

Additional information: Not determined

SECTION 16 OTHER INFORMATION

Abbreviations and Acronyms: None

Disclaimer:

This product has been classified in accordance with GB/T 16483-2008, GB 17519-2013 and GB 13690-2009.

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The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

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End of Safety Data Sheet